

# IOM3.2

Input/output module

**Data sheet**



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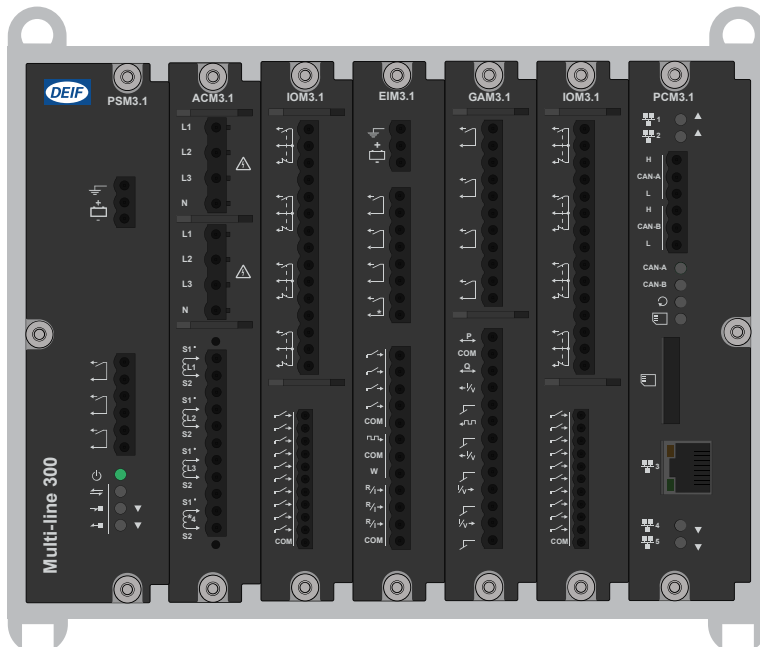
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# 1. Multi-line 300

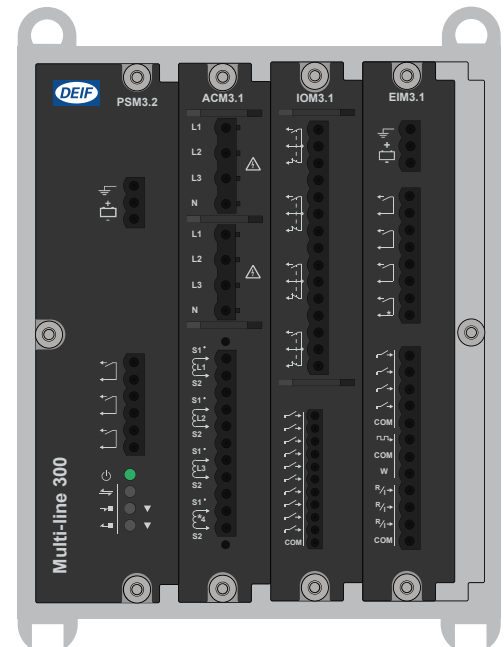
## 1.1 About the hardware modules

The Multi-line 300 (ML 300) hardware modules are printed circuit boards that slot in to either a rack R7.1 or rack R4.1. Depending on the type of module, they can provide measurement connections, inputs, and outputs.

Example rack R7.1



Example rack R4.1



The hardware modules feature:

- Placement flexibility in the rack.
- Remove, replace, or add on-site.
- Automatically recognised.
- Configurable input and output functions (digital and analogue):
  - Digital input functions: Commands from operators or 3rd party equipment, changing configuration, operating information.
  - Digital output functions: Alarm status, commands to 3rd party equipment, operating information.
  - Analogue input functions: External set points, operating information, supervised binary inputs.
  - Analogue output functions: Regulation \*, operating information.

**NOTE** \* Only available on certain types of controller.

All slots must be covered during operation and blind modules can be used to cover unused slots.

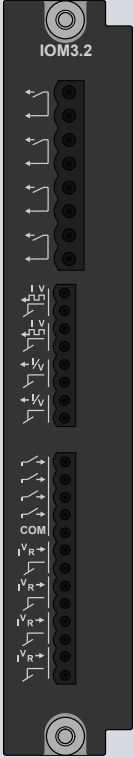





## 2. Technical specifications

### 2.1 Input/output module IOM3.2



The input output module has 4 relay outputs, 4 analogue multifunctional outputs (including 2 pulse width modulation PWM outputs), 4 digital inputs, and 4 analogue multifunctional inputs. These I/Os are all configurable.




Internal cold junction compensation is not available on IOM3.2

#### IOM3.2 terminals

Module	Count	Symbol	Type	Name
	4		Relay output	Configurable
	2		Analogue multifunctional output (mA, V DC, PWM)	Configurable
	2		Analogue multifunctional output (mA, V DC)	Configurable
	4		Digital input	Configurable
	4		Analogue multifunctional input (mA, V DC, RMI)	Configurable

#### IOM3.2 technical specifications

Category	Specification
<b>Relay outputs</b> 	Relay type: Solidstate relay Electrical rating and UL/cUL Listed: 30 V DC, and 6 A, resistive; B300, pilot duty (B300 is a power limit specification for inductive loads) Voltage withstand: $\pm 36$ V DC  <b>Current output:</b> <ul style="list-style-type: none"> <li>Range: Any custom range between -25 to 25 mA DC</li> <li>Accuracy: 1 % of range</li> <li>Resolution: 16 bits (<math>&lt; 2</math> uA / bit)</li> </ul>
<b>Analogue multifunctional outputs</b> 	<ul style="list-style-type: none"> <li>Type: Active output (internal supply)</li> <li>Load: Maximum <math>\pm 25</math> mA <math>\rightarrow</math> 400 <math>\Omega</math></li> </ul> <b>Voltage output:</b> <ul style="list-style-type: none"> <li>Range: Any custom range between -10 to 10 V DC</li> <li>Accuracy: 1 % of range</li> <li>Resolution: 16 bits (<math>&lt; 0,7</math> mV / bit)</li> <li>Load: Minimum <math>\pm 10</math> V <math>\rightarrow</math> 600 <math>\Omega</math></li> </ul>

Category	Specification
	<ul style="list-style-type: none"> <li>Internal resistance, power ON: <math>&lt; 1 \Omega</math></li> <li>Internal resistance, power OFF: <math>&gt; 10 \text{ M}\Omega</math></li> </ul> <b>General information for all outputs:</b> <ul style="list-style-type: none"> <li>Refresh rate (max): 50ms (input to output)</li> <li>Voltage withstand: <math>\pm 36 \text{ V DC}</math></li> </ul>
<b>Analogue multifunctional PWM outputs</b> 	<b>PWM output:</b> <ul style="list-style-type: none"> <li>Frequency range: 1 to 2500 Hz <math>\pm 5 \text{ Hz}</math></li> <li>Duty cycle accuracy (5 to 95 %): 0.5 % within reference temperature range</li> <li>Resolution: 12 bits (4096 steps)</li> <li>Voltage: Low level: <math>&lt; 0.5 \text{ V}</math>. High level: <math>&gt;</math> adjustable 1 to 10 V. Maximum: 10.2 V</li> <li>Output impedance: <math>25 \Omega</math></li> </ul> <b>General information for all outputs:</b> <ul style="list-style-type: none"> <li>Refresh rate (max): 50 ms (input to output)</li> <li>Voltage withstand: <math>\pm 36 \text{ V DC}</math></li> </ul>
<b>Digital inputs</b> 	Bipolar inputs <ul style="list-style-type: none"> <li>ON: <math>-36 \text{ to } -8 \text{ V DC}</math>, and <math>8 \text{ to } 36 \text{ V DC}</math></li> <li>OFF: <math>-2 \text{ to } 2 \text{ V DC}</math></li> </ul> Minimum pulse length: 50 ms Impedance: $3.9 \text{ k}\Omega$ Voltage withstand: $\pm 36 \text{ V DC}$
<b>Analogue multifunctional inputs</b> 	<b>Digital inputs with wire break detection:</b> <ul style="list-style-type: none"> <li>Dry contact inputs, 3 V DC internal supply</li> <li>Wire-break detection with maximum resistance for ON detection: <math>100 \Omega</math> to <math>400 \Omega</math></li> </ul> <b>Current inputs:</b> <ul style="list-style-type: none"> <li>From active transmitter: 0 to 20 mA, or 4 to 20 mA</li> <li>Accuracy: <math>\pm 10 \text{ uA} \pm 0.25 \%</math> of actual reading</li> </ul> <b>Voltage inputs (DC):</b> <ul style="list-style-type: none"> <li>Range: <math>\pm 10 \text{ V DC}</math> / 0 to 10 V DC</li> <li>Accuracy: <math>\pm 10 \text{ mV} \pm 0.25 \%</math> of actual reading</li> </ul> <b>Resistance measurement inputs, 2 wire (RMI):</b> <ul style="list-style-type: none"> <li>Resistance measurement: 0 to <math>4.5 \text{ k}\Omega</math></li> <li>Accuracy: <math>\pm 1 \Omega \pm 0.25 \%</math> of actual reading</li> </ul> <b>Resistance measurement inputs, 1 wire (RMI):</b> <ul style="list-style-type: none"> <li>Resistance measurement: 0 to <math>4.5 \text{ k}\Omega</math></li> <li>Accuracy: <math>\pm 2 \Omega \pm 0.25 \%</math> of actual reading</li> </ul> <b>Pt100:</b> <ul style="list-style-type: none"> <li>Range: <math>-200 \text{ to } 850 \text{ }^\circ\text{C}</math></li> <li>Accuracy: <math>\pm 1 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading</li> </ul> <b>Pt1000:</b> <ul style="list-style-type: none"> <li>Range: <math>-200 \text{ to } 850 \text{ }^\circ\text{C}</math></li> <li>Accuracy: <math>\pm 0.5 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading</li> </ul> <b>Thermocouple type, range and accuracy:</b> <ul style="list-style-type: none"> <li>E: <math>-200 \text{ to } 1000 \text{ }^\circ\text{C}</math> ( <math>\pm 2 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading)</li> <li>J: <math>-210 \text{ to } 1200 \text{ }^\circ\text{C}</math> ( <math>\pm 2 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading)</li> <li>K: <math>-200 \text{ to } 1372 \text{ }^\circ\text{C}</math> ( <math>\pm 2 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading)</li> <li>N: <math>-200 \text{ to } 1300 \text{ }^\circ\text{C}</math> ( <math>\pm 2 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading)</li> <li>R: <math>-50 \text{ to } 1768 \text{ }^\circ\text{C}</math> ( <math>\pm 2 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading)</li> <li>S: <math>-50 \text{ to } 1768 \text{ }^\circ\text{C}</math> ( <math>\pm 2 \text{ }^\circ\text{C} \pm 0.25 \%</math> of actual reading)</li> </ul>

Category	Specification
	<ul style="list-style-type: none"> <li>T: -200 to 400 °C ( ±2 °C ±0.25 % of actual reading)</li> </ul> <p><b>Note:</b> Twisted pair and shielded cable is recommended to achieve specification and optimisation of noise immunity.</p> <p><b>General information for all outputs:</b></p> <ul style="list-style-type: none"> <li>Refresh rate (max): 50 ms (input to output)</li> <li>Voltage withstand: ±36 V DC</li> <li>All analogue multi-functional inputs have a common ground</li> </ul>
<b>Terminal connections</b>	<p><b>Relay outputs:</b> Terminals: Standard 45° plug, 2.5 mm<sup>2</sup> Wiring: 0.5 to 2.5 mm<sup>2</sup> (22 to 14 AWG), multi-stranded</p> <p><b>Other inputs:</b> Terminals: Standard 45° plug, 1.5 mm<sup>2</sup> Wiring: 0.1 to 1.5 mm<sup>2</sup> (28 to 16 AWG), multi-stranded</p>
<b>Torques and terminals</b>	<p>Module faceplate screws: 0.5 N·m (4.4 lb-in)</p> <p>Connection of wiring to relay output terminals: 0.5 N·m (4.4 lb-in)</p> <p>Connection of wiring to digital input terminals: 0.25 N·m (2.2 lb-in)</p> <p>UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only</p>
<b>Galvanic isolation</b>	<p>Between relay groups and other I/Os: 2210 V, 50 Hz for 60 s</p> <p>Between other input groups and other I/Os: 600 V, 50 Hz for 60 s</p>
<b>Ingress protection</b>	<p>Unmounted: No protection rating</p> <p>Mounted in rack: IP20 according to IEC/EN 60529</p>
<b>Dimensions</b>	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
<b>Weight</b>	188 g (0.4 lb)

## 3. Legal information

### 3.1 Disclaimer and copyright

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