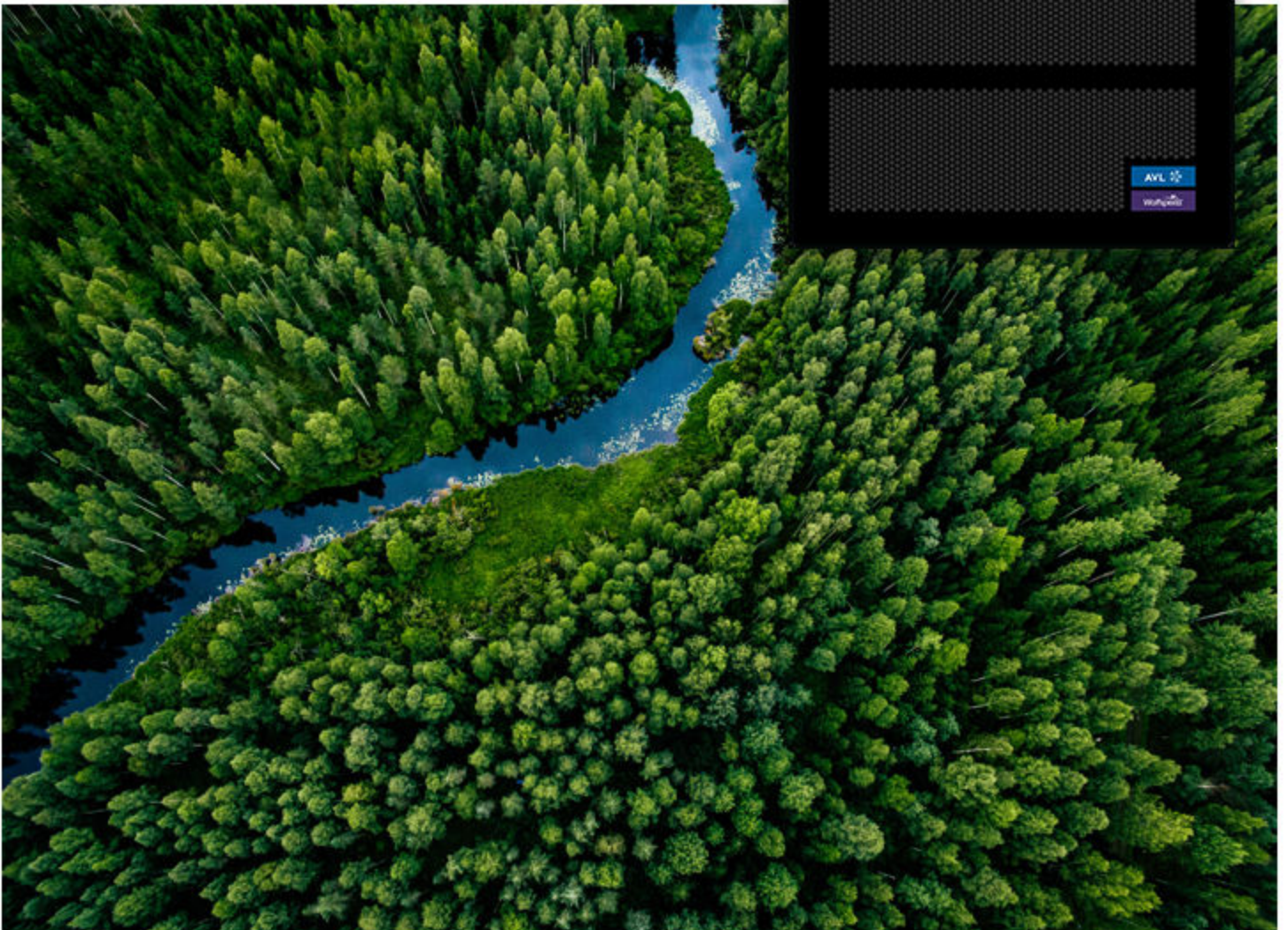
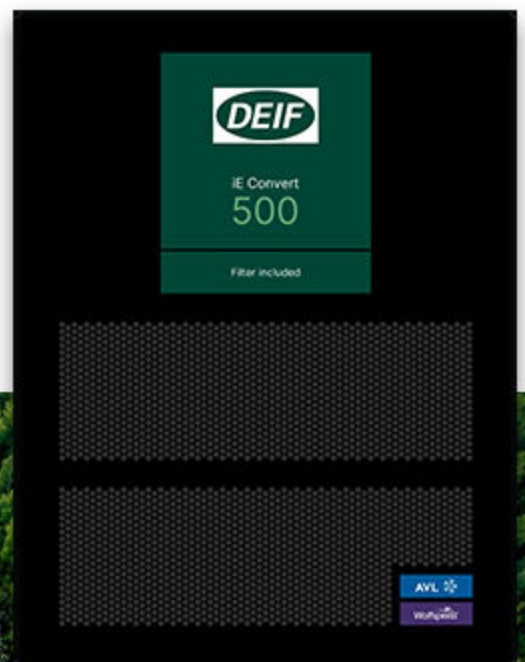


# iE Convert

500 kW DC/DC Buck/boost converter

Data sheet



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# 1. iE Convert

## 1.1 About the iE Convert 500 kW DC/DC converter

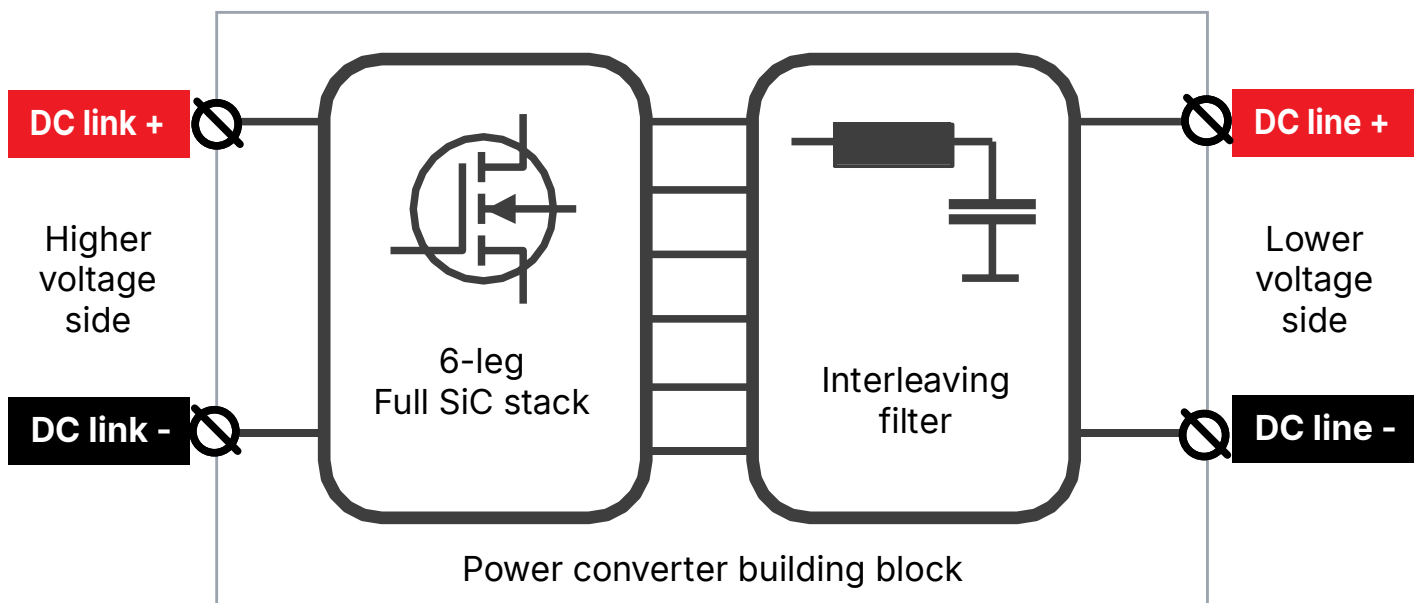
The iE Convert 500 kW DC/DC converter is a bidirectional buck or boost power converter that regulates a variable DC input voltage to a constant, controlled DC output voltage. The DC output voltage may be either higher or lower than the input.

In high-voltage applications, such as marine DC microgrids, electric vehicles, aerospace systems, and industrial power supplies, buck-boost converters are critical for maintaining voltage stability across a wide range of operating conditions. This includes transient events, fluctuating power sources, or changing load demands. The converter dynamically adjusts its duty cycle and switching behaviour to ensure that the output voltage remains within tight tolerances.

The iE Convert uses SiC module power switching technology. This results in a more compact design with a very high efficiency. The iE Convert is liquid cooled.

### Power converter electrical diagram

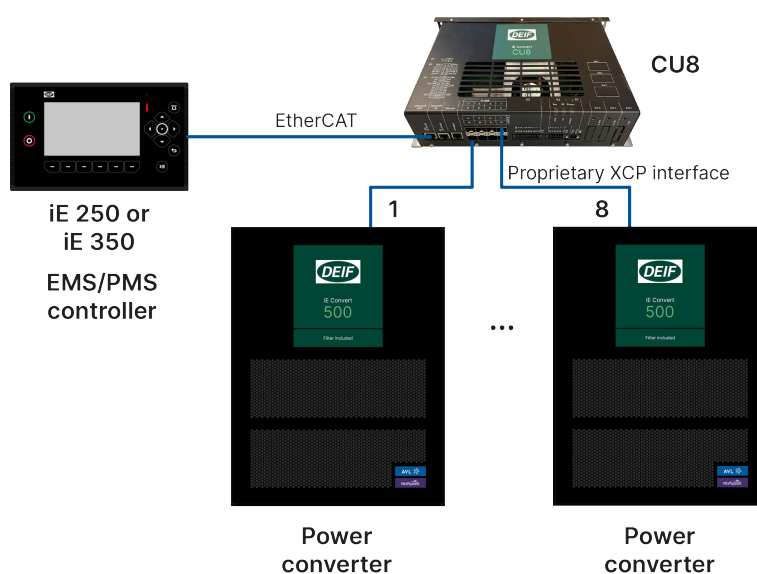
This electrical diagram shows the operation and parts of the power converter.



## 1.1.1 Power converter control

The power converter building blocks are controlled by a CU8 controller. One CU8 controller controls up to eight iE Convert power converters. For one CU8 controller, the power converters can be in two groups, which have different applications. The CU8 controller allows the power converters to run in parallel, which allows higher power capacity and/or redundancy.

For easy connectivity and configuration, you can connect the CU8 controller to a DEIF controller. For energy/power management (EMS/PMS) functions, and connections to external interfaces, you can use a DEIF iE 250 or iE 350 controller. If you want to use a PLC, you can use the DEIF iE 250, iE 350, or iE 650 PLC. Alternatively, you can use another EMS/PMS controller or PLC brand.



### More information

See the **CU8 controller Data sheet**.

## 1.1.2 Flexible packages

### DEIF supply

	Package A Components	Package B Building blocks	Package C Complete IP2X sets
Tested power stacks, filters, capacitor boards, chokes, and so on	●		
With covers			●
Assembled and tested power converter building blocks		●	●
Reference designs	●	●	●

### Customer responsibilities

	Package A Components	Package B Building blocks	Package C Complete IP2X sets
Assemble the power converter building blocks	●		
I/O test the power converter building blocks	●		
Suitable containment	●	●	
Connection to a chiller	●	●	●
Energy management system*	●	●	●
Protection products*	●	●	●

**NOTE** \* The DEIF energy management system and protection products are recommended.

### 1.1.3 Software versions

The information in this document relates to software version:

Software	Details	Version
CU8*	CU8 controller	1.x.x

**NOTE** \* The CU8 writes application software to the power converters.

### 1.1.4 Easy configuration

Select the power converter building blocks that your application(s) require. You can then use the CU8 controller to select the power converter application(s) and the parameters.

For faster and easy integration, you can use a DEIF iE 250 or iE 350 controller for energy/power management (EMS/PMS). For PLC control, you can use the DEIF iE 250, iE 350 or iE 650 PLC.

## 1.2 Functions and features

	Functions
Bidirectional	<ul style="list-style-type: none"><li>Buck: Decrease voltage from DC link to DC line*</li><li>Boost: Increase voltage from DC line to DC link*</li></ul>
Modularity	Connect up to eight power converters for higher capacity
Redundancy	Supports individual power converters, and clusters of power converters <ul style="list-style-type: none"><li>Example: A CU8 controller with two groups of power converters</li><li>Example: Redundant/parallel systems, each with a CU8 controller and two groups of power converters</li></ul>
Features	Very dynamic FPGA-based control loop Battery charging and discharging
Applications	Battery energy storage system (BESS)
Local control	Optional multi-line display with function keys (for example, using iE 250)
Other DEIF products	One-click integration

**NOTE** \* The recommended difference between the DC line and DC link is 50 V or more.

## 1.3 Application examples



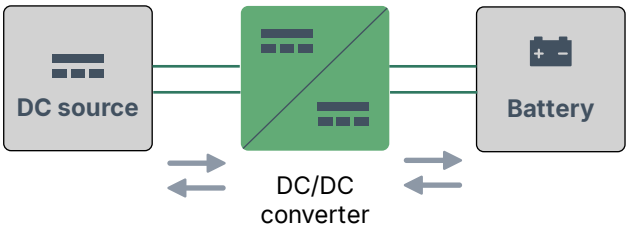
### More information

See the [iE Convert Land Application Guide](#) and the [iE Convert Marine Application Guide](#) for more application examples.

### Battery systems

The power converter converts DC busbar power to DC to charge the battery. When power is required from the battery, the power converter converts battery DC power to the DC busbar voltage.

The battery increases the system efficiency, since it can be charged using excess power. The battery also increases the system robustness, since it can discharge when demand surges.





## 2. Technical specifications

### 2.1 Electrical specifications

	1200 V DC
Efficiency	Peak efficiency (stack and filter): 99 %
Power	500 kW (at nominal voltage)
<b>DC link</b> (higher voltage side, continuous input/output)	
Nominal voltage	1100 V
Operating voltage	350 to 1200 V
Maximum voltage	1350 V (transient)
Current	500 A at 1000 V 435 A at 1150 V
Maximum DC link ripple voltage	< 2 % RMS (at 20 kHz switching frequency)
DC link-side capacitance (inside the converter)	212 µF
<b>DC line</b> (lower voltage side, continuous input/output)	
Nominal voltage	1000 V
Operating voltage	300 to 1150 V
Current	1000 A at 500 V 435 A at 1150 V
DC line-side capacitance (inside the converter)	27 µF
<b>Auxiliary supply</b>	
Auxiliary supply	Voltage range: 12 to 36 V DC Nominal voltage: 24 V DC Power: < 100 W Connector: D-sub
Standby power consumption (zero power output)	< 50 W

### 2.2 Alarms and protections

Protections	
Hardware over-current trip	
Hardware over-voltage trip	
Inverter temperature protection	
Inverter temperature trip	
Short circuit protection	
External temperature measurement	
Software over-current trip	
Software over-voltage trip	

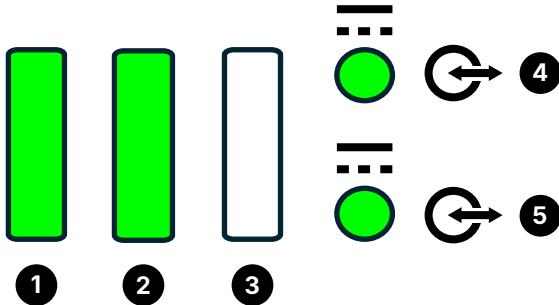
## Protections

Coolant leak

Voltage and load change response

## 2.3 HMI and display

### Power converter LEDs



No.	Name	Function
1	Auxiliary power	Green: Power OK OFF: No power
2	Converter	Green: Converter OK OFF: Converter not running
3	Error	Red: Error OFF: No error
4	DC link	Green: DC link OK OFF: No DC link voltage input
5	DC line	Green: DC line OK OFF: No DC line voltage input

### CU8 controller LEDs



Name	Function
<b>Controller front</b>	
Status LED	Green: Status OK
Safety chain LED	Green: Safety chain in okay, and RCM okay. Orange: Safety chain in okay, and RCM not okay. Orange: Safety chain in not okay, and RCM not okay.
EtherCAT status	Green: Okay Green and orange flashing: Transmission error Red: Not okay OFF: Initialising
EtherCAT	Red: Transmission error

Name	Function
<b>Communication connections</b>	
EtherCAT connection (RJ45)	Green: Connection OK
Ethernet connection (RJ45)	Green: Connection OK Yellow: Activity
SFP+ connection (Enhanced small form-factor pluggable)	Green Red

### Using an iE 7 display

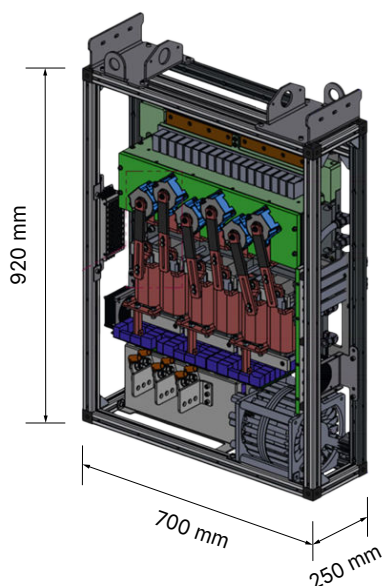
If you connect iE 250 or iE 350 to the CU8, you can use the iE 7 (the display for iE 250 or iE 350) to view the operation of the power converter(s). This configuration fulfils cybersecurity requirements.

### CU8 controller display

You can connect a display to the CU8. This configuration does not fulfil cybersecurity requirements.

## 2.4 Dimensions and weight

### iE Convert 500 DC/DC



Dimensions and weight	
Power converter (W x H x D)	700 mm x 920 mm x 250 mm
Cabinet	19" rack mount, 600 mm depth
Weight	~150 kg

## 2.5 Mechanical specifications

Mechanical	
DC link	Busbars
AC line	Busbars
Input to control auxiliary power supply	Terminal block
Safety chain	2 inputs, 2 outputs
Breaker control	2 digital outputs



Mechanical	
Design life	10 years
Mean time between failures (MTBF)	40000 hours

## 2.6 Environmental specifications

Operating conditions	
Ambient temperature	-20 to 60 °C, with derating over 50 °C (2.5 % per °C)
Altitude	0 to 2000 m, with derating from 1500 m
Humidity	95 % relative humidity, non-condensing

Storage conditions	
Ambient temperature	-20 to 70 °C
Altitude	Maximum 3000 m
Humidity	95 % relative humidity, non-condensing

Coolant	
Type	Antifrogen N-water mix: 25:75
Flow rate	16 litres/minute for each power converter
Maximum inlet temperature	40 °C, with derating above 35 °C (1 % per °C)
Minimum inlet temperature	20 °C
Pressure	Maximum: 3 bar Pressure drop: < 1.5 bar
Connectors	½", female quick connectors

Ratings	
Protection degree	IP2X
Pollution degree	II
Over-voltage category	III
Noise	<63 dB

## 2.7 Communication specifications

### CU8 to iE 250/iE 350/iE 650 (or another controller)

Connections	Protocols
<ul style="list-style-type: none"> <li>Ethernet</li> <li>CAN bus</li> </ul>	<ul style="list-style-type: none"> <li>EtherCAT</li> <li>CANopen</li> <li>Modbus RTU</li> <li>Modbus TCP</li> </ul>

### Power converter building blocks to CU8

Connection	Protocol
Fiber optic	Proprietary XCP interface

## 2.8 Approvals

### Standards

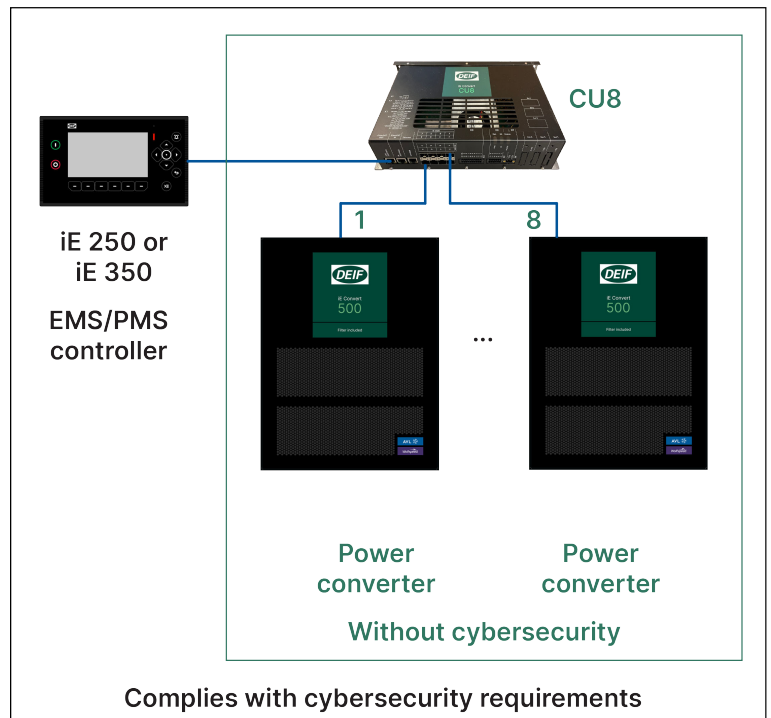
Marine: DNV, ABS, LR, BV, CCS, KR, RINA and NK1

Land: CE to 61800-5-1, UL 6200

**NOTE** Refer to [www.deif.com](http://www.deif.com) for the most recent approvals.

## 2.9 Cybersecurity

The power converters and the CU8 controller do not include cybersecurity features. However, if these are used with an iE 250, iE 350 or iE 650 to interface to the CU8, the whole system complies with cybersecurity requirements.

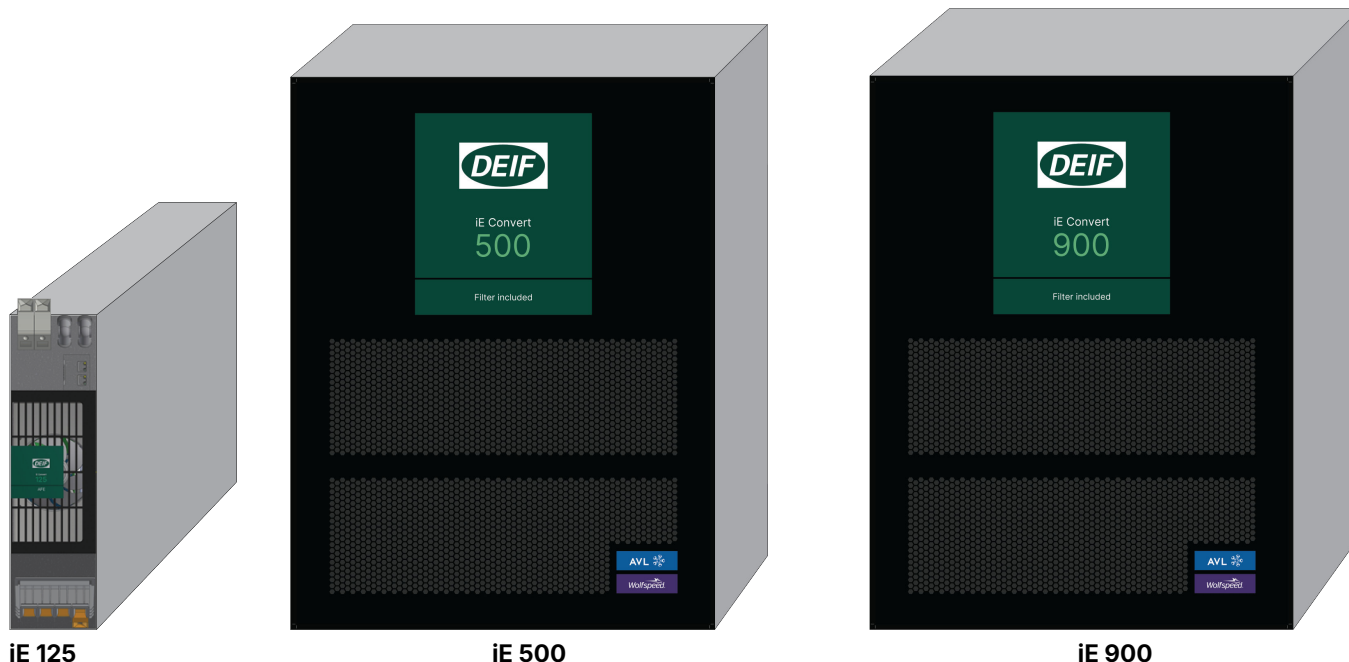


## 3. Compatible products

### 3.1 iE Convert power converters

iE Convert power converters are available for a range of specifications and applications.

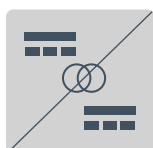
#### Modules



#### Applications



AC/DC  
AFE



DC//DC  
Galvanic isolation



AC/DC  
Drive



DC/DC  
Buck/boost

#### Voltage ratings

Maximum 850 V DC		Maximum 1500 V DC	
350 to 850 V DC	208 to 520 V AC	850 to 1500 V DC	400 to 690 V AC

### 3.2 Compatible equipment

#### Controllers with power management and cybersecurity

- iE 250 [www.deif.com/products/ie-250](http://www.deif.com/products/ie-250)
- iE 350 [www.deif.com/products/ie-350](http://www.deif.com/products/ie-350)
- iE 250 Marine [www.deif.com/products/ie-250-marine](http://www.deif.com/products/ie-250-marine)
- iE 350 Marine [www.deif.com/products/ie-350-marine](http://www.deif.com/products/ie-350-marine)

#### Controllers with power management

- iE 150 [www.deif.com/products/ie-150](http://www.deif.com/products/ie-150)
- iE 150 Marine [www.deif.com/products/ie-150-marine](http://www.deif.com/products/ie-150-marine)
- AGC 150 [www.deif.com/products/agc-150-generator](http://www.deif.com/products/agc-150-generator)

- AGC-4 Mk II [www.deif.com/products/agc-4-mk-ii](http://www.deif.com/products/agc-4-mk-ii)

### **PLCs with cybersecurity**

- iE 250 PLC [www.deif.com/products/ie-250-plc/](http://www.deif.com/products/ie-250-plc/)
- iE 350 PLC [www.deif.com/products/ie-350-plc/](http://www.deif.com/products/ie-350-plc/)
- iE 650 PLC [www.deif.com/products/ie-650-plc/](http://www.deif.com/products/ie-650-plc/)

### **Isolation monitoring**

- DC networks, ADL-111Q96 [www.deif.com/products/adl-111q96](http://www.deif.com/products/adl-111q96)
- AC networks, AAL-2 [www.deif.com/products/aal-2](http://www.deif.com/products/aal-2)

### **DC voltage measurement**

iE Measure

### **Protection relays**

Medium voltage relays, MVR-200 series [www.deif.com/products/mvr-200-series/](http://www.deif.com/products/mvr-200-series/)

### **Other equipment**

DEIF has a wide variety of other equipment that is compatible. Here are some examples:

- **Synchrosopes**
  - **CSQ-3** ([www.deif.com/products/csq-3](http://www.deif.com/products/csq-3))
- **Battery chargers/power supplies**
  - **DBC-1** ([www.deif.com/products/dbc-1](http://www.deif.com/products/dbc-1))
- **Current transformers**
  - **ASK** ([www.deif.com/products/ask-asr](http://www.deif.com/products/ask-asr))
  - **KBU** ([www.deif.com/products/kbu](http://www.deif.com/products/kbu))
- **Transducers**
  - **MTR-4** ([www.deif.com/products/mtr-4](http://www.deif.com/products/mtr-4))

## 4. Legal information

### 4.1 Disclaimer and copyright

#### Preliminary information

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